



131"



ZIPPER'S 4.310" BORE CYLINDER KITS FOR GEN 1 & 2 M8 ENGINES

Turn Your 114-117" Engine into a 131" Monster With This Bolt-On Kit!

There's No Replacement For Displacement! Zipper's has developed these 4.310" bore cylinder kits for 4-1/2" stroke (114 & 117") first and second generation factory M8 engines that drop right into the factory cases - no boring required - to increase displacement to 131 cubic inches! We offer these cylinder kits with 3 different forged piston dome designs to allow the builder to choose the best match for the intended application. Not sure what you need? Contact Zipper's Product Support and we'll be happy to help you select based on cylinder head, camshaft, usage and expected power range desired. Add a Red Shift Cam for even more power gains!

These Zipper's Big Bore M8 cylinder kits are precisely fitted on our state-of-the-art Sunnen CNC hone, so you can be assured the bores are straight and true. Rings are pre-sized as well for convenience and ease of installation.



CYLINDER KIT FOR 114-117" (4-1/2" STROKE) ENGINES

FOR G1*¹ ('17-'23) FOR G2 ('24-UP)

131" Cylinder kit fitted to -5.5cc pistons with head, base & cool jet gaskets	# 517-873	# 517-877
131" Cylinder kit fitted to +.360cc pistons with head, base & cool jet gaskets	# 517-874	# 517-878
131" Cylinder kit fitted to +7cc pistons* ² with head, base & cool jet gaskets	# 517-875	# 517-879

*¹ First Generation oil-cooled M8 heads may require welding the oil casting passage on the head gasket surface to prevent oil entering into the combustion chamber due to the increased bore size and location of the passage

*² Cylinder kits with +7cc include thermal barrier coatings on pistons (optional on -5.5 & +.360 pistons)



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