



## Build Sheet/Job Order Form

[shopjobs@zippersperformanceproducts.zohodesk.com](mailto:shopjobs@zippersperformanceproducts.zohodesk.com)

Thank you for choosing Zipper's Performance. Prior to sending Zipper's your motorcycle parts we will be reviewing your request. Please fill out this Job Order Form to the best of your knowledge then email the form to [shopjobs@zippersperformanceproducts.zohodesk.com](mailto:shopjobs@zippersperformanceproducts.zohodesk.com). Once we receive the form, it will be reviewed by an engine expert who will, if needed, assist with advice or any unresolved job related questions.

We prefer to review your job order form, via email, so we can edit and share recommendations with you. If you have previously discussed your job with an agent, considering hundreds of jobs are constantly in process, we are not likely to remember previous conversations about the important specific details of your job. Always place the job order form in the box with your cores.

Cores and components sent for machining should be in serviceable condition. Previously modified components will likely require additional labor at an additional cost and in some cases may not qualify for a Zipper's-engineered service or kit. If there is any question concerning your cores and this policy, please send pictures to [shopjobs@zippersperformanceproducts.zohodesk.com](mailto:shopjobs@zippersperformanceproducts.zohodesk.com), before shipping your cores.

- To protect the integrity of the work we perform and the price structure of our kits, if you plan to supply any parts they must be approved in advance by email before shipping your job.
- Most components require some important cleaning and/or preparation steps before work can be performed. Because improper cleaning methods can actually do more harm than good, we suggest you allow us to properly prepare your parts for modification. Extreme care is taken during our preparation process to preserve finishes. Additional charges do apply for these services.
- **Note - Do not send glass beaded M8 heads. Soda blast only!**
- Parts should be washed free of oil and wrapped in heavy newspaper or a bag before being put in protective cartons. Strip down components whenever possible.
- A standard charge of a minimum of \$7.00 is billed to each work order to cover shop costs for shop supplies and other materials used during the processing of a job.

### Shipping Engine Parts/Cores to Zipper's

ZIPPER'S PERFORMANCE, 6655 AMBERTON DRIVE, STE A, ELKRIDGE, MD 21075

*Replacing damaged or broken castings/parts is expensive.*

*Protect your parts to assure they will arrive safely.*

#### Important Tips to assure they arrive safely:

- Wrap each part in a large plastic bag (If you don't have any consider a trash bag)
- Pack the heads-cylinders or other parts tightly in individual boxes and tape securely.
- Put each individual box inside of larger box with at least 2" of "cushion" packed tightly on all sides
- Newspaper and layers of cardboard work well - Never use packing peanuts or bubble wrap
- Any loose parts in the box, use of undersize light duty boxes, expect parts to arrive damaged
- Remember the package can be dropped 4 feet by each shipping handler before it arrives to destination
- Based on value of cores consider insuring the package, save your tracking info
- Filled out Job Order form to the best of your ability, place a copy of the Job Order form in the box.
- Email job order form to [shopjobs@zippersperformanceproducts.zohodesk.com](mailto:shopjobs@zippersperformanceproducts.zohodesk.com), before shipping parts
- Tape well and ship. (We recommend insuring the package, and saving the tracking information.)
- Shipping from Overseas? Contact us for more details.





# BUILD SHEET/JOB ORDER

Email: [shopjobs@zipperperformanceproducts.zohodesk.com](mailto:shopjobs@zipperperformanceproducts.zohodesk.com)

Account Name: \_\_\_\_\_ Version #: \_\_\_\_\_ Contact at Zipper's: \_\_\_\_\_  
 Email Address: \_\_\_\_\_ State: \_\_\_\_\_ Direct Phone #: \_\_\_\_\_ Date: \_\_\_\_\_

What are you sending: \_\_\_\_\_ What do you want done: \_\_\_\_\_

Year & Model: \_\_\_\_\_ Usage: \_\_\_\_\_ (usage types: early torque, balanced power, Pump gas, racing gas, or special)

Current Engine Size: \_\_\_\_\_ Proposed Engine Size: \_\_\_\_\_ Bore/Stroke: \_\_\_\_\_ X \_\_\_\_\_ Zipper's Kit? \_\_\_\_\_  
 Special Job? \_\_\_\_\_

Crankshaft Mileage: \_\_\_\_\_ Crankshaft MFG: \_\_\_\_\_ Conn. Rod MFG: \_\_\_\_\_ Crank runout pinion: \_\_\_\_\_ Sprocket Shaft: \_\_\_\_\_ Inspection needed Failure

CAM: \_\_\_\_\_ Rocker Ratio Type & Brand: \_\_\_\_\_ MFG Cam Plate: \_\_\_\_\_ MFG Oil Pump: \_\_\_\_\_

Cylinder Head Type: \_\_\_\_\_ (M8, M8 CVO, M8 Helix, TC, TC CVO, TC MVA, XL1200, XL883, EV, other) COLOR: \_\_\_\_\_ (i.e. Black, Granite, Silver, Natural, enter a Color)

Cylinder Heads Notes: \_\_\_\_\_

Piston Dome Shape/Volume - MFG Part #: \_\_\_\_\_ Target Compression Ratio: \_\_\_\_\_

Fuel Delivery: EFI: \_\_\_\_\_ CARB: \_\_\_\_\_ Boost Application: Yes: \_\_\_\_\_ NO: \_\_\_\_\_ Comments: \_\_\_\_\_

Injector Size: \_\_\_\_\_ Throttle Body Size: \_\_\_\_\_ Proposed Tuner: \_\_\_\_\_  
 Proposed Ignition System: \_\_\_\_\_ Proposed Carburetor: \_\_\_\_\_ Proposed Exhaust System: \_\_\_\_\_

Engine & Motorcycle Information

**Thermal Coating Options:**  
 Pistons: Strongly Suggest: \_\_\_\_\_ Customer Selected: \_\_\_\_\_  
 Cylinder Heads: Declined Thermal Coating Service(s): \_\_\_\_\_

Castings or Cores to be Sent:	From This Engine?	
	Yes	No
Heads: _____	Yes	No
Cylinders: _____	Yes	No
Other: _____	Yes	No

ANY PRE EXISTING CONDITION OR ENGINE FAILURES: Yes: \_\_\_\_\_ No: \_\_\_\_\_

History or Comments you want to share:

Zipper's to Supply Oil:  
 Breakin: \_\_\_\_\_ Engine: \_\_\_\_\_ Primary: \_\_\_\_\_ Transmission: \_\_\_\_\_

Customer's Additional Summary or Questions about Proposed Requested Work:

Summarize Requested Work

\_\_\_\_\_

Internal Use

Date Job approved by Customer: \_\_\_\_\_ Initials & date approved by Zipper's: \_\_\_\_\_ Work Order # in HP: \_\_\_\_\_ Date in Queue: \_\_\_\_\_