



THUNDERJET INSTALLATION FIXTURE **For S&S CARBURETORS # 713-910**

NOTE: This fixture is intended for use on vertical mills only.

- This guide is to be used in conjunction with the ThunderJet installation instructions. All additional details are found there.
- The fixture is designed to be secured to the mill table using 3/8" or 1/2" hardware through the holes provided in the base.

S&S 'E' & 'G' CARBS

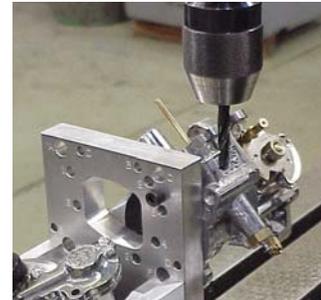
FUEL DELIVERY TUBE

Using the two 1/4"-**20** cap screws provided, secure the carb body at air cleaner surface to fixture through holes # **2 & 5**. **NOTE:** Holes # **2 & 6** may be used to angle the ThunderJet farther forward if additional clearance is needed below the fuel tank.



BOWL VENT RELOCATION

Secure Carb to fixture using holes # **6 & 7**.



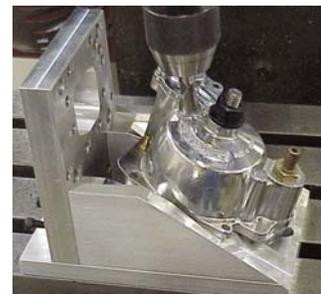
ADJUSTABLE AIR BLEED

Secure Carb to fixture using holes # **1 & 8**.



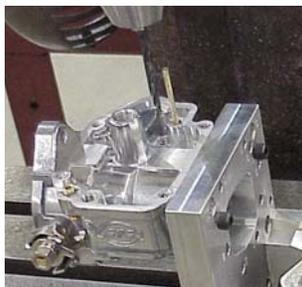
FLOAT BOWL

Secure float bowl to fixture using the 3/8"-16 flange nut and threaded rod provided using the 20 degree slope.



ORIGINAL AIR BLEED BLOCKING

Secure Carb to fixture using holes # **1 & 6**.



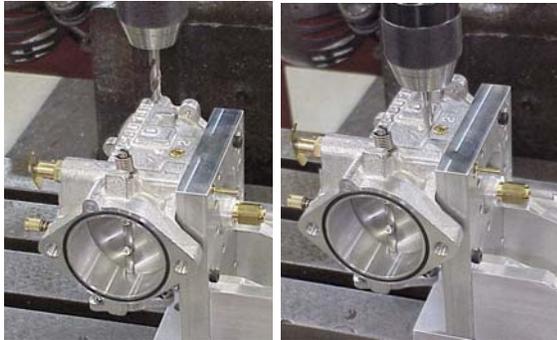
See Reverse side for S&S 'B' & 'D' instructions.



S&S 'B' & 'D' CARBS

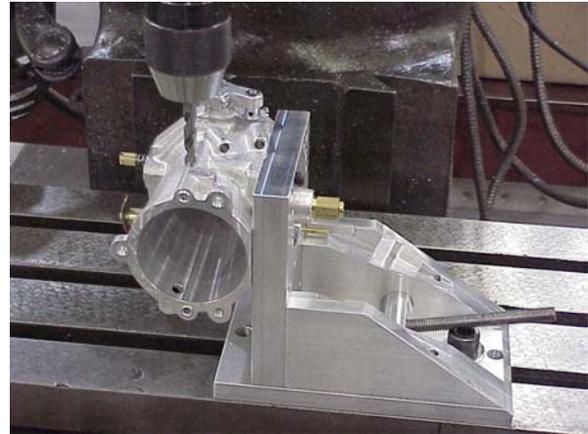
EXTERNAL BOWL VENT
ADJUSTABLE AIR BLEED
THUNDERJET FUEL TUBE

(9:00 position, viewed facing air filter surface)



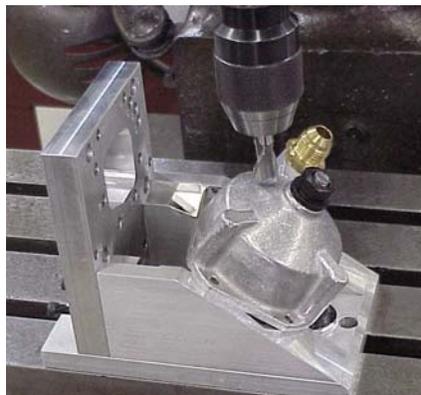
Using the two **#10-24** cap screws provided, secure the Carb body at bowl surface to fixture through the two holes marked 'B'.

(3:00 position, viewed facing air filter surface)



Using the two **#10-24** cap screws provided, secure the Carb body at bowl surface to fixture through the two holes marked 'D'.

FLOAT BOWL



Secure float bowl to fixture using the 3/8"- 16 flange nut and threaded rod provided using the 35 degree slope. Clock (rotate) bowl as needed.